

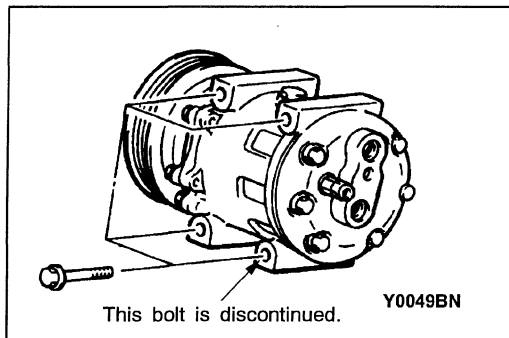
GROUP 55

HEATER, AIR CONDITIONER AND VENTILATION

GENERAL

OUTLINE OF CHANGES

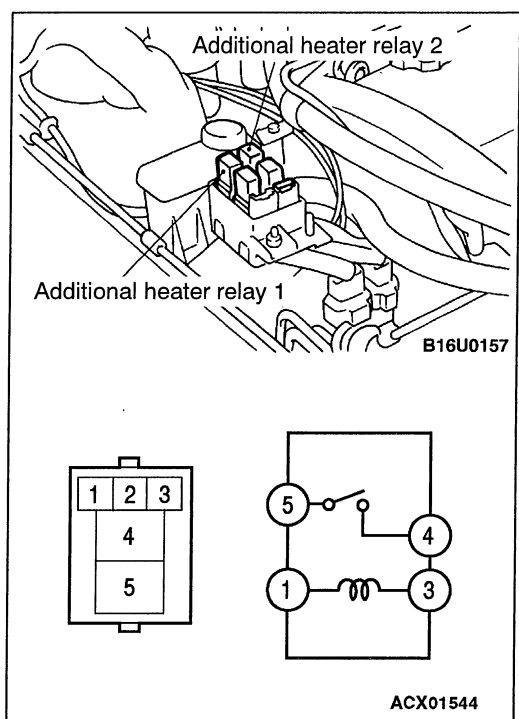
- The service specifications and procedures have been added due to the introduction of an additional heater <Diesel-powered vehicles>.
- The removal and installation procedure for the refrigerant lines have been changed due to the change on the diesel engine <Diesel-powered vehicles>.
- To improve heating performance, an inside air mix damper has been added to the inside/outside air changeover damper in the blower assembly <Diesel-powered vehicles>.



- One of the compressor mounting bolt has been discontinued <Diesel-powered vehicles>.

SERVICE SPECIFICATION

Item	Standard value
Additional heater resistance Ω <Diesel-powered vehicles>	0.45 \pm 0.05 (at 20°C)

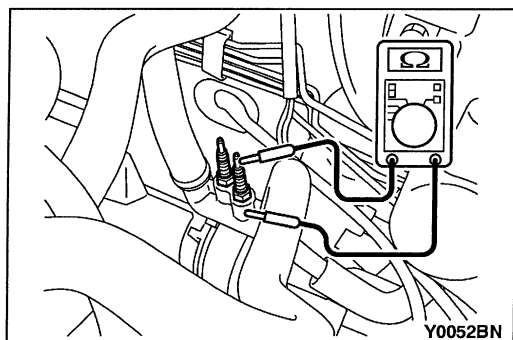


ADDITIONAL HEATER <Diesel-powered Vehicles>

ON-VEHICLE SERVICES

ADDITIONAL HEATER RELAY (1 AND 2) CHECK

Battery voltage	Terminal No.			
	1	3	4	5
Supplied	⊕	⊖	○	○
Not supplied	○	○		

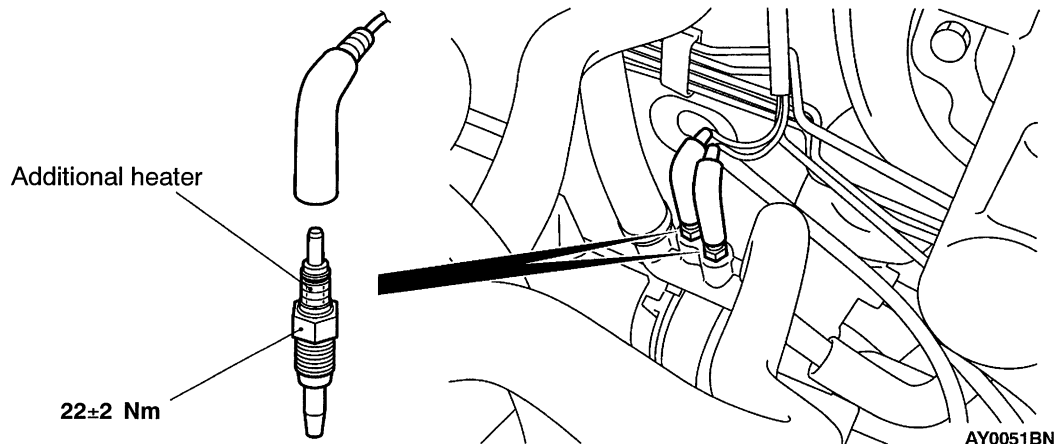


ADDITIONAL HEATER CHECK

Measure the resistance between the additional heater terminal and the body.

Standard value: $0.45 \pm 0.05 \Omega$ (at 20°C)

REMOVAL AND INSTALLATION



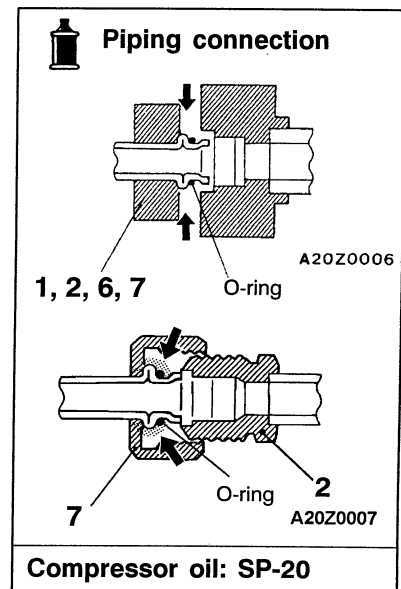
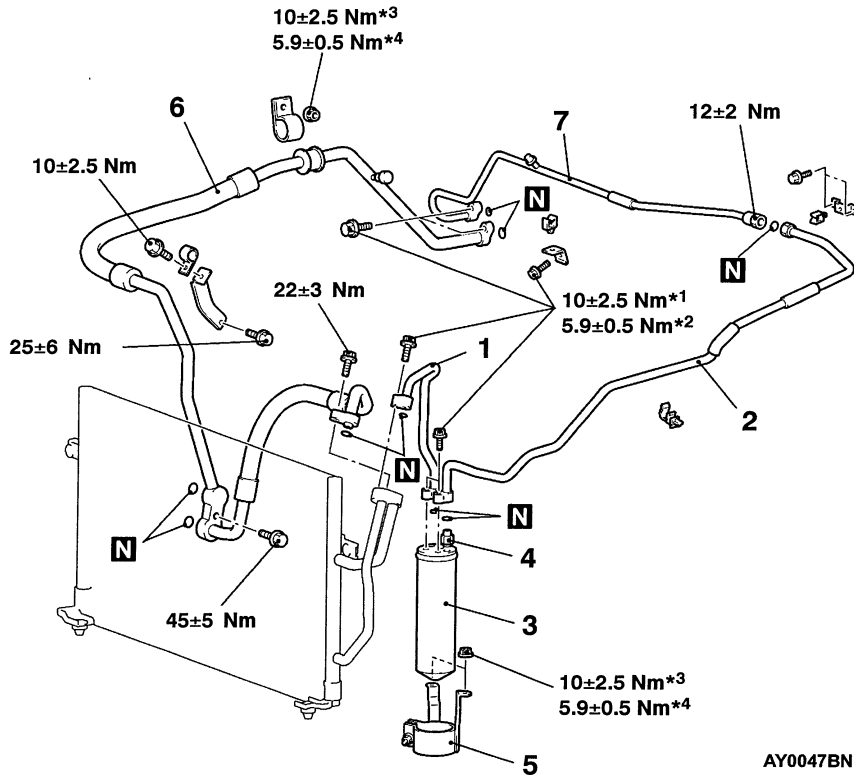
REFRIGERANT LINE <Diesel-powered Vehicles>

REMOVAL AND INSTALLATION

<L.H. Drive Vehicles>

Pre-removal Operation

Discharging and charging of refrigerant



Removal steps

1. Liquid pipe A
2. Liquid pipe B
- ▶A◀ 3. Receiver assembly
4. Dual pressure switch
5. Receiver bracket
- ▶A◀ 6. A/C flexible hose assembly
7. Liquid pipe C

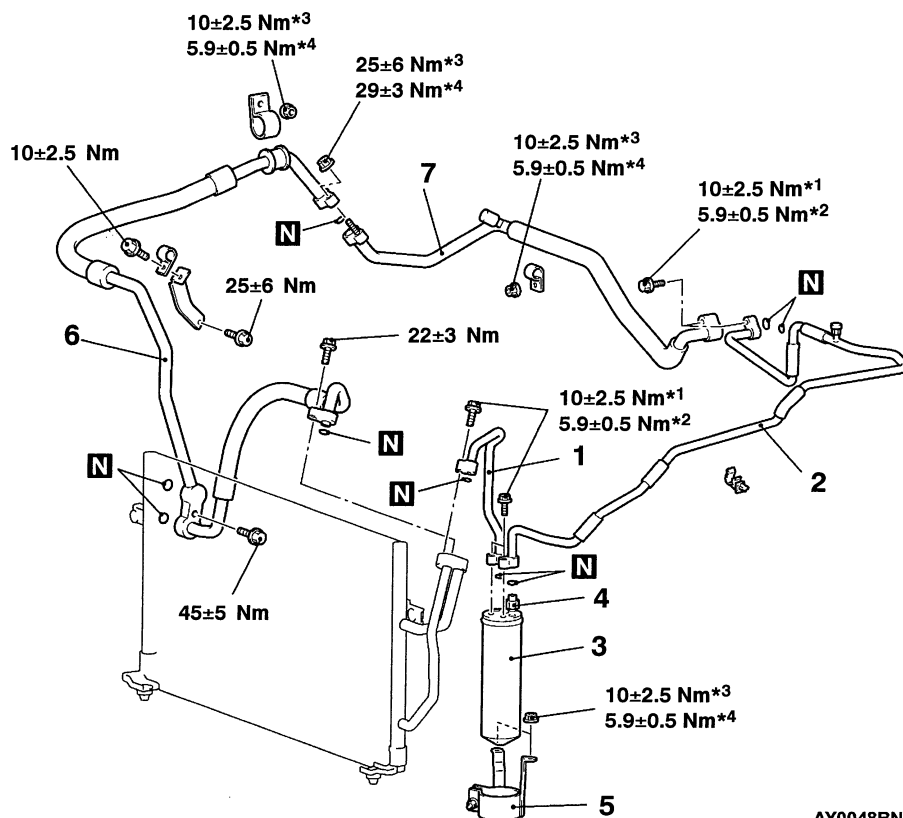
NOTE

1. *1: indicates flange bolt
2. *2: indicates bolt and washer assembly
3. *3: indicates flange nut
4. *4: indicates nut and washer assembly

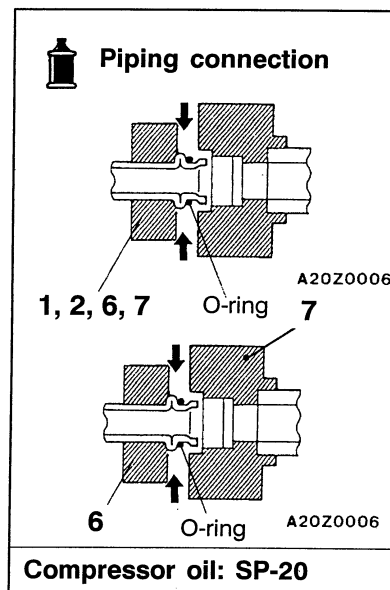
<R.H. Drive Vehicles>

Pre-removal Operation

Discharging and charging of refrigerant



AY0048BN

**Removal steps**

- 1. Liquid pipe A
- 2. Liquid pipe B
- ▶A◀ 3. Receiver assembly
- 4. Dual pressure switch
- 5. Receiver bracket
- ▶A◀ 6. A/C flexible hose assembly
- 7. Suction pipe assembly

NOTE

- 1. *1: indicates flange bolt
- 2. *2: indicates bolt and washer assembly
- 3. *3: indicates flange nut
- 4. *4: indicates nut and washer assembly

INSTALLATION SERVICE POINT

▶A◀ **A/C FLEXIBLE HOSE ASSEMBLY/RECEIVER ASSEMBLY INSTALLATION**

When replacing the A/C flexible hose assembly or receiver assembly, refill them with a specified amount of compressor oil, and then install them.

Compressor oil: SP-20

Quantity:

A/C flexible hose assembly: 10 mL

Receiver assembly: 10 mL